



## Allwood SFX Hammered Pearl Effect

A luxurious, aesthetic finish with a designer touch for your wooden surfaces

### PRODUCT BENEFITS



LONG  
LASTING FINISH



ENHANCED  
AESTHETICS



SMOOTH  
FINISH

### PRODUCT FEATURES



CUSTOMISABLE IN  
ANY SHADE OF  
YOUR CHOICE



TOPCOAT FINISH  
MATT/GLOSS

#### COVERAGE

Over smooth sanded wooden substrate



40-50 sq.ft / L / coat\*

\*Actual coverage may change from the mentioned coverage due to the method of application and surface condition

#### PACK AVAILABILITY

Allwood SFX-Hammere Pearl Effect



1L

### PROCESS TO APPLY

#### SURFACE PREPARATION STEPS









**STEP 1:**  
Sand the wooden surface with sanding paper no. 150, followed by 180 or 220.



**STEP 2:**  
If the surface has any knots, nail marks or dents, use Allwood Wood Filler with a putty knife on the required area. Apply 1-2 coats of Allwood Epoxy Isolant to insulate from oil & resin from the wood.

## APPLICATION SYSTEM AND MIXING DETAILS

APPLICATION STEPS	PRODUCT CODE	MIXING RATIO BASE: HARDENER (BY VOLUME)	ALLWOOD THINNER	% DILUTION (BY VOLUME)	RECOATING PERIOD (HRS.)
STEP-1 1 <sup>ST</sup> COAT OF ALLWOOD ITALIAN WHITE SEALER (BY SPRAY)	950002, 950003, 950004	2:1 	Allwood PU Thinner	30-35%	3-4 Hours
SANDING					
STEP-2 2 <sup>ND</sup> COAT OF ALLWOOD ITALIAN WHITE SEALER (BY SPRAY)	950002, 950003, 950004	2:1 	Allwood PU Thinner	30-35%	3-4 Hours
SANDING					
STEP-3 1 COAT OF ALLWOOD ITALIAN PU MATT OR ALLWOOD PU COLOR SATIN. TINT TO THE SHADE OF YOUR CHOICE (BY SPRAY)*	950031, 950032 (Italian PU) or 950018 (PU Color)	2:1 Italian PU  4:1 PU Color 	Allwood PU Thinner	30-35%	4-6 Hours (Italian PU) or 8-12 Hours (PU Color)
STEP-4 1 COAT OF ALLWOOD SFX HAMMERED PEARL# (BY SPRAY)*	950050	1:1 	Allwood PU Thinner	40-50%	8-12 Hours
STEP-5 1 COAT OF ALLWOOD PU INTERIOR CLEAR MATT/GLOSS (BY SPRAY)*	950014, 950015	4:1 	Allwood PU Thinner	30-35%	8-12 Hours**






\*Spray gun Nozzle size – 1.8-2mm & Air pressure 36-40 psi  
 #To create the three-dimensional effect known as "Hammered", it is essential to apply a coat of pearl product for 2-3 Minutes. Following this, the same product should be sprayed using a semi-closed nozzle and low air pressure (like raindrops). This technique will result in the formation of craters, the size and quantity of which can be modified by adjusting the nozzle opening and air pressure.  
 \*\*Buffing: For high gloss surfaces, allow 48-72 Hours before buffing.

### IMPORTANT NOTE

- Allwood PU range of Sealers/Topcoats should be properly stirred and mixed with its respective Hardener and Allwood PU thinner or Allwood Slow Drying PU thinner in the recommended mixing ratio.
- Allwood PU products must not be contaminated with external oil, varnish, or any foreign material.
- After use, container should be tightly closed and stored in dry area to avoid contamination.
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### ADDITIONAL INFORMATION

#### TECHNICAL SPECIFICS / INFORMATION

-  **Drying time:** Surface dry time 60 Minutes maximum.
-  **Gloss levels:** Matt/Gloss Level minimum (20%/90%) on coated Wooden panel at 60 Gloss Head.
-  **Stability of thinned paint:** 3 Hours
-  **Shelf life:** 12 Months for base from date of manufacturing, in original tightly closed container at 30°C temperature.
-  **Storage instructions:** Always store material away from direct sunlight and extensive heat.

#### POST PAINTING MAINTENANCE

- Masking of adjoining areas should be done with appropriate material so that material is not deposited on the adjoining areas while Spraying / Brushing.
- For removing stains on tiles and metal surfaces, apply good quality cleaner / NC thinner on the surface and clean.
- Remove all dirt from the surface using a clean cloth periodically to avoid dust deposition.

#### SAFETY ASPECTS

- For ideal performance, Allwood PU products must be applied at a temperature between 20°C and 40°C and humidity not above 75%
- Do not over-dilute and mix material as per recommendation. Stir well and strain before use.
- Kindly refer to the MSDS for Allwood PU products which gives detailed information on safety measures while using the paint.
- Store the product at dry conditions in well ventilated area and away from source of ignition, heat, and fire
- Use protective equipment like appropriate gloves, safety glasses, solvent face mask while handling the paint.
- Avoid direct paint contact with eye and skin. In cases of accidental contact with eye and skin, splash water & get medical attention at the earliest.
- Do not inhale or consume. In case of inhalation, if you face difficulty in breathing, move to well-ventilated area and breath fresh air. If problem persist, seek medical help immediately.
- Do not dispose the mixed or balance liquid material in open drain or sewage.
- No presence of any added carcinogenic material, lead, mercury or chromium compounds
- Material comes under flammable category. Handle carefully.

The Company is not liable for factors beyond its control such as application during adverse climatic conditions, use of improper application tools/techniques and surface preparation, any structural defects, or inferior quality of materials.

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\*Terms and Conditions Apply. For more details, please refer to the product warranty document